

INSTALLATION MANUAL

CLUTCH COVER KIT

BLACK : 307-1452050 / SILVER : 307-1452060



- Thank you for purchasing Kitaco product. Read and understand the instruction before installing.
 - There are special tools required to install this kit.
 - Use this instruction for setting manual afterwards.
- ※Keep this instruction since it is not included in repair parts.

ATTENTIONS (MUST READ)

- We are not responsible for damages and accidents caused by assembling mistake and improper setting.
- Follow the instructions and install correctly. Do not modify the way which is not listed, or it will cause damage and trouble.
- Ask a mechanic or a specialist at a specialty shop for assembling and setting if you do not understand the role of the surrounding parts.
- Bolts and nuts may get loosen by engine vibration. Make sure to check that each part of bolts and nuts are not loose before running.
- Refer to the HONDA service manual for each vehicle when installing.
- If you have any doubt or do not understand how to assemble, stop driving and ask your shop who installed this product.



This sheet is for the person who has basic knowledge for maintenance.
Do not operate if you do not have skill and knowledge.



FLAMMABLES
Flammable high gasoline is used during operation.
The use of products causing fire or smoke is



HIGH VOLTAGE
Wear insulated gloves when checking the sparking outside the cylinder.



TOXIC
Toxic, highly-volatile gasoline is used during operating.
Make sure to ventilate the room and do not operate for hours in a hermetically closed room.



EXTREMELY HOT
Do not touch the engine parts (cylinder,crankcase, muffler,engine oil,etc...) right after engine operation.
Make sure to start the installation after the engine parts are completely cool.

CLUTCH COVER INSTALLATION MANUAL

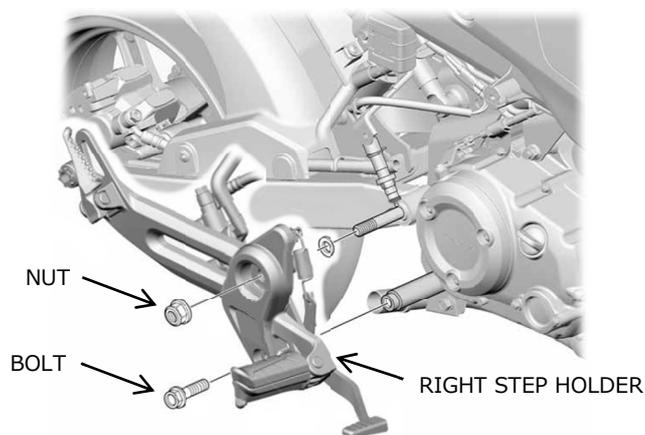
INSTALLATION PROGRESS

- Refer to service manual for disassembly and assembly if not described here.
- Clean all disassembled parts with cleaning solvent before inspection, use compressed air to dry the parts.
- Be sure to check the torque when installing.

REMOVAL

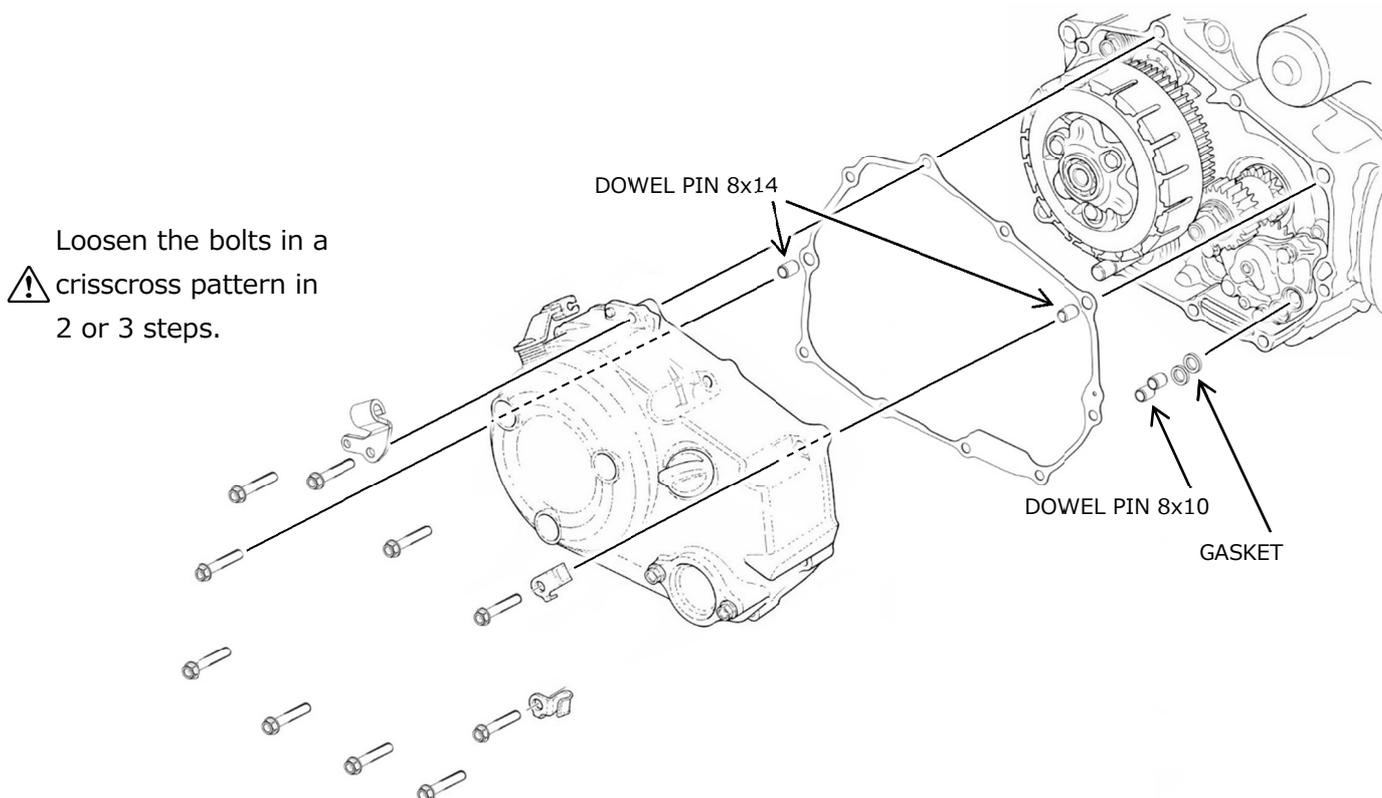
- Remove the following:
 - Right step holder
 - Clutch cable

Remove the swingarm pivot nut, right step holder mounting bolt and right step holder.



Remove the bolts and right crankcase cover.

Remove the gasket and dowel pins.

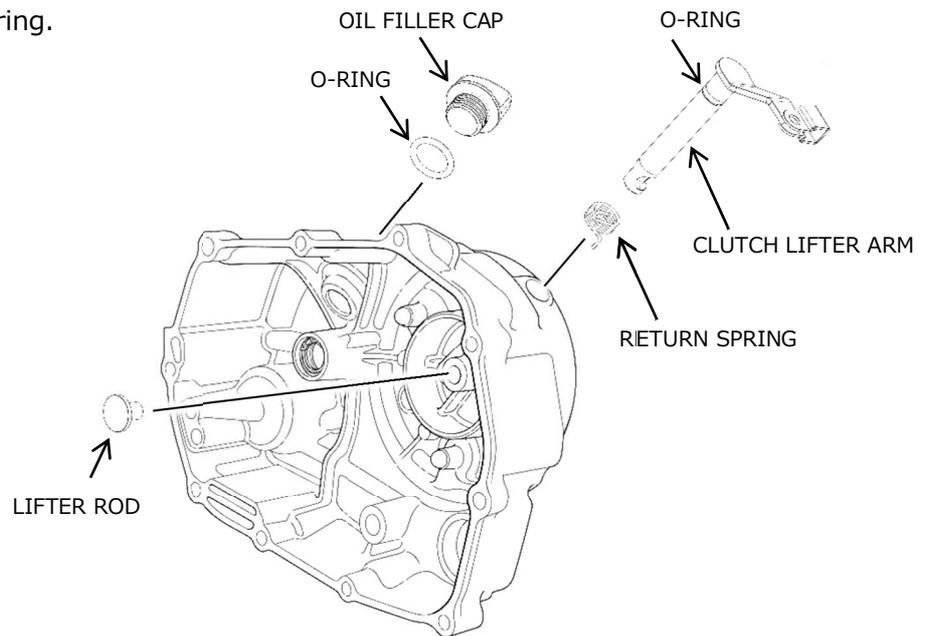


REMOVAL

Remove the lifter rod, clutch lifter arm and return spring.

Remove the bolts and right crankcase cover.

Remove the oil filler cap and O-ring.



INSTALLATION

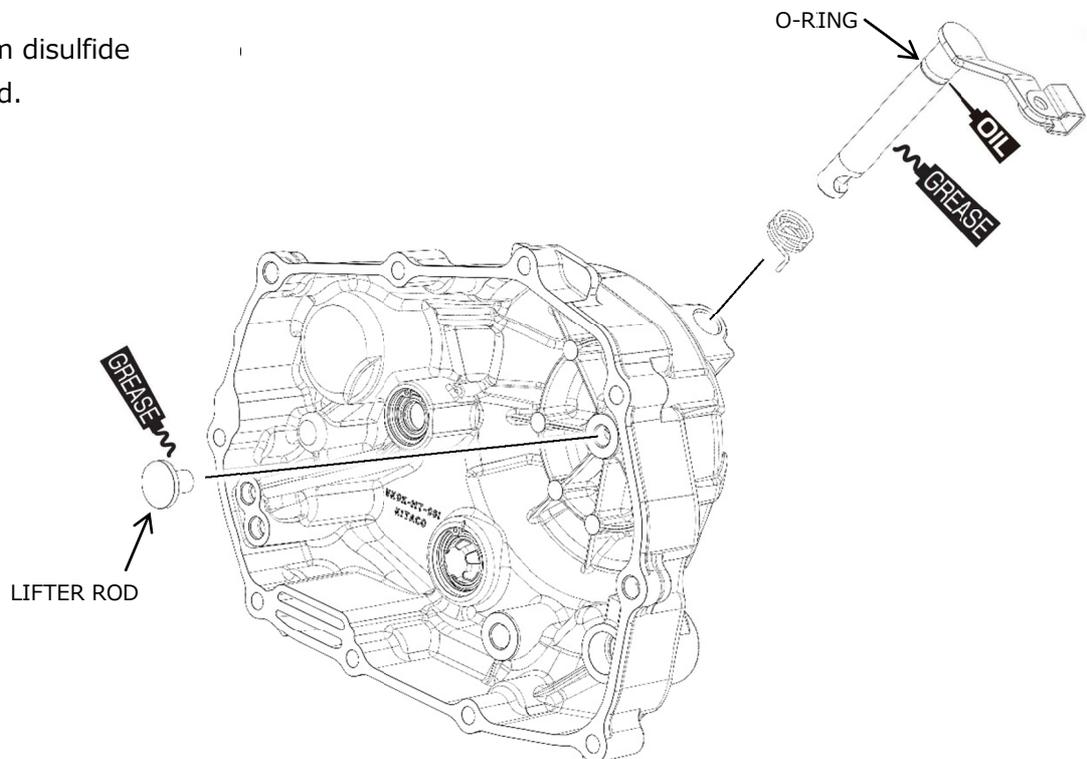
Apply engine oil to O-ring.

Install the return spring and clutch lifter arm.

Apply molybdenum disulfide oil to the clutch lifter arm and install it to the clutch cover.

Apply molybdenum disulfide

Install the lifter rod.



INSTALLATION

Clean off any gasket material from the right crankcase and cover mating surfaces.

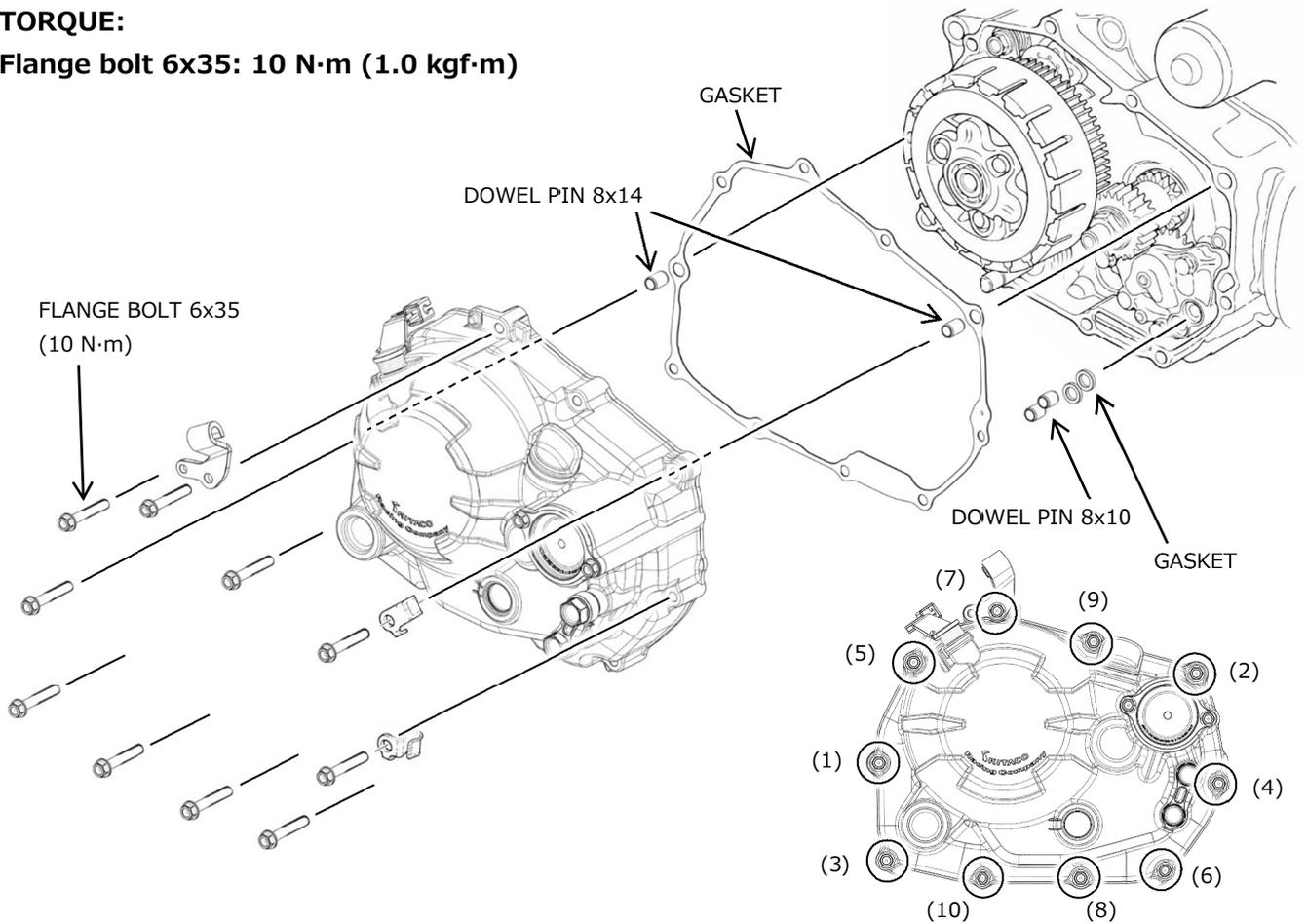
⚠ Be careful not to damage the mating surfaces.

Install the dowel pins and new gasket.

Install the clutch cover, and tighten the bolts in a crisscross pattern in 2 - 3 steps.

TORQUE:

Flange bolt 6x35: 10 N·m (1.0 kgf·m)

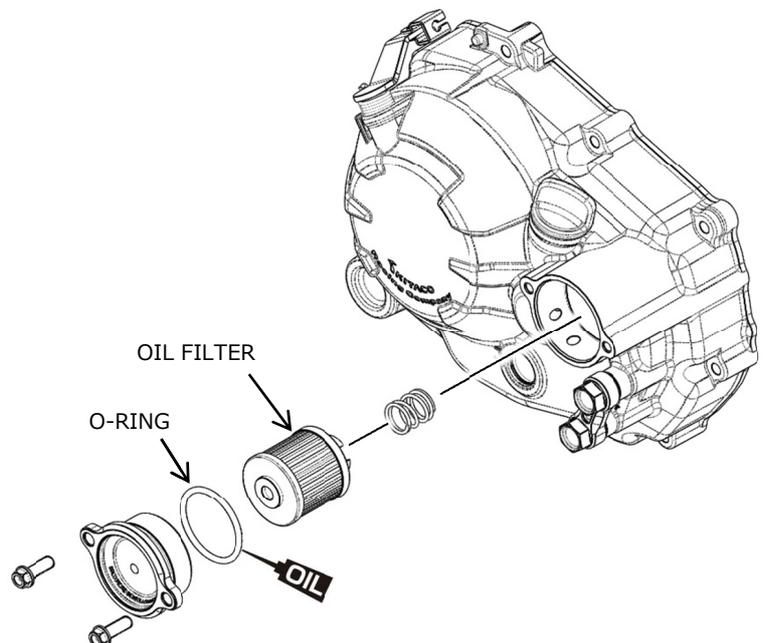


OIL FILTER ELEMENT

⚠ Stock oil filter element cannot be used.
KITACO Parts No, 70-390-11020



Apply engine oil to O-ring.



OIL LINE

By using union nipple, you can use as oil cooler oil line.

⚠ TORQUE:

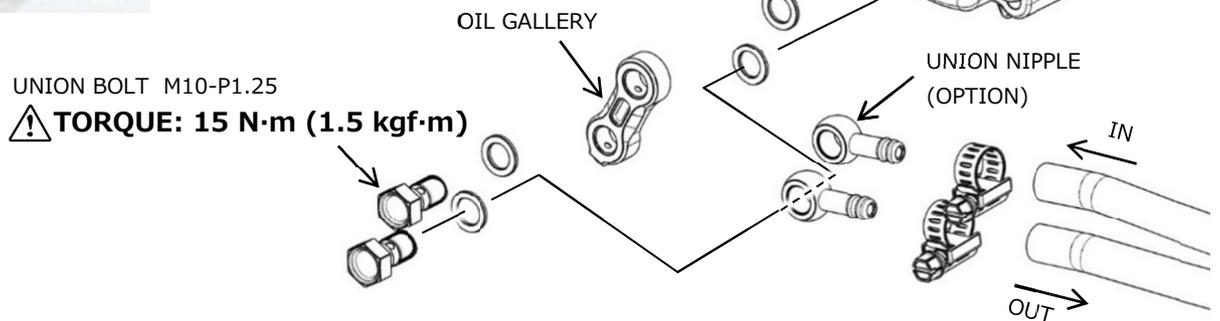
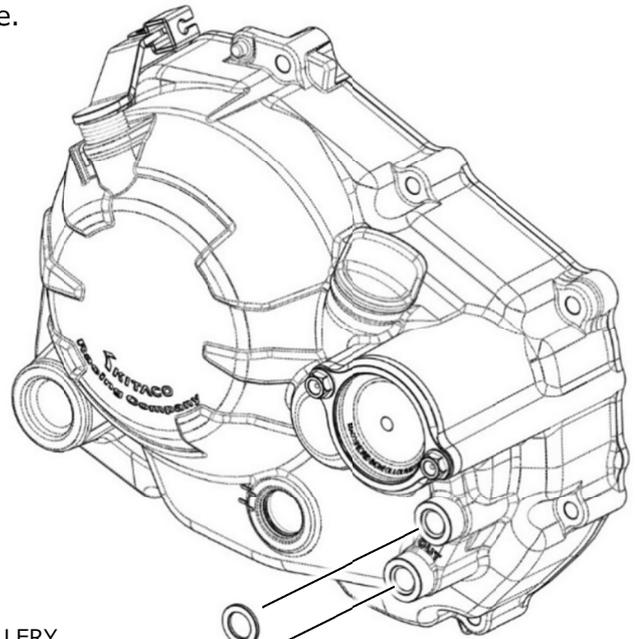
Union bolt M10: 15 N·m (1.5 kgf·m)

OPTION PARTS

UNION NIPPLE

BLACK 1pcs: 0900-990-90030

BLUE 1pcs: 0900-990-90010



Kitaco assumes no responsibility for accuracy, completeness or sufficiency of the information contained in this document.



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Website <http://www.kitaco.co.jp/>



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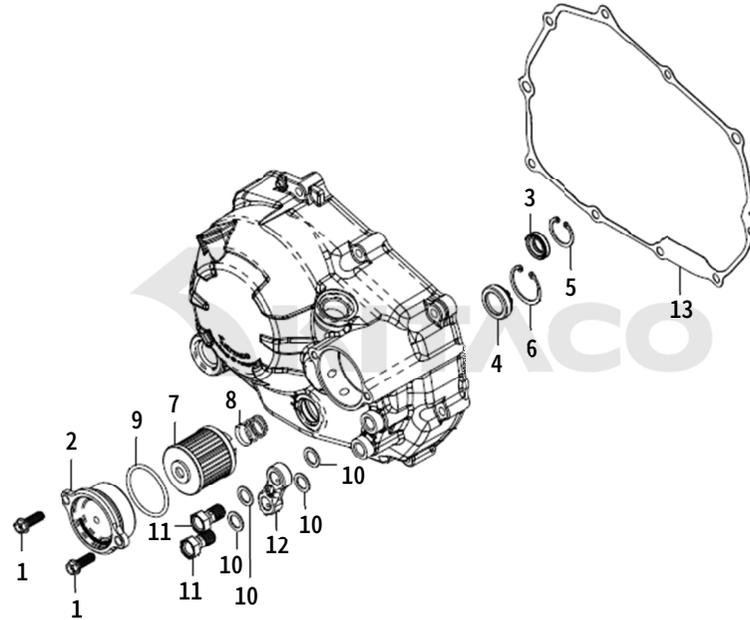
PARTS CATALOGUE

BLACK : 307-1452050 / SILVER : 307-1452060



- This parts catalogue has been created as of January 19, 2023.
- Always specify the part number when ordering a part.

CLUTCH COVER



Ref. No.	Part No.	Description	QTY	
1	060-0550018	ボタンキャップボルト 6X18	2	BUTTON HEAD CAP BOLT 6X18
2	307-1301002BK	オイルフィルターカバー (ブラック)	(1)	OIL FILTER COVER (BLACK)
	307-1301002SL	オイルフィルターカバー (シルバー)	(1)	OIL FILTER COVER (SILVER)
3	307-1301003	オイルシール	1	OIL SEAL 12X20X6
4	307-1301004	オイルレベルファインダー	1	OIL LEVEL FINDER
5	307-1301005	インターナルサークリップ 22MM	1	INTERNAL CIRCLIP 22MM
6	307-1301006	インターナルサークリップ 28MM	1	INTERNAL CIRCLIP 28MM
7	70-390-11020	オイルフィルターエレメント	1	OIL FILTER ELEMENT
8	390-1083703	オイルフィルタースプリング	1	OIL FILTER SPRING
9	390-1083705	Oリング	1	O-RING
10	771-0500999	シーリングワッシャー 10MM	4	SEALING WASHER 10MM
11	771-0900900	ユニオンボルト M10 (レッド)	2	UNION BOLT M10 (RED)
12	771-9000450	オイルパスCOMP 28.5MM (ブラック)	(1)	OIL PASS COMP 28.5MM (BLACK)
	771-9000460	オイルパスCOMP 28.5MM (シルバー)	(1)	OIL PASS COMP 28.5MM (SILVER)
13	966-1452004	R クランクケースカバーガasket	1	R CRANKCASE COVER GASKET

