

SUPER OIL COOLER KIT (3/5 ROW) UP type No,1/3

CODE (3 ROW) 360-1320100 (5 ROW) 360-1320200

APPLICATION DAX125 (JB04)

•Thank you for purchasing Kitaco product. Read and understand the instruction before installing.

ATTENTION (MUST READ)

- This product is for racing use only. Use this product with your responsibility.
- This product is to cool engine oil to avoid heating troubles to cause performance decrement.
- We are not responsible for violation of law or damages and accidents caused by assembling mistake and improper setting.
- Follow this instruction sheet. Do not modify the way which is not listed or it will cause damage and trouble.
- Please ask authorized mechanic for assembling and setting. Ask a specialist at specialty shop if you do not understand the role of the surrounding parts.
- Refer to the manufacturer service manual when installation.
- Bolts and nuts may get loosen by engine vibration. Make sure not to loosen any bolts and nuts before driving.
- This product is designed and made exclusive for application models, do not use other models.
- ※Metal/resin/alumite products get discolored/rust for ages as well as how to use. Please understand when using.



This instruction sheet is for the person who has basic knowledge for maintenance. Do not operate if you do not have skill and knowledge.



Toxic, highly-volatile gasoline is used during operation. Be sure to ventilate the room. Do not operate for hours in a hermetically closed room.



FLAMMABLES
Inflammable high oil is used during operation. Using products causing fire or smoke is strictly prohibited.



Do not touch the parts (cylinder, crank case, muffler, etc) right after engine operation. Make sure to start installation after the engine parts are completely cool.



Do not check the sparking of spark plug outside of the cylinder. There are dangerousness of explosion.

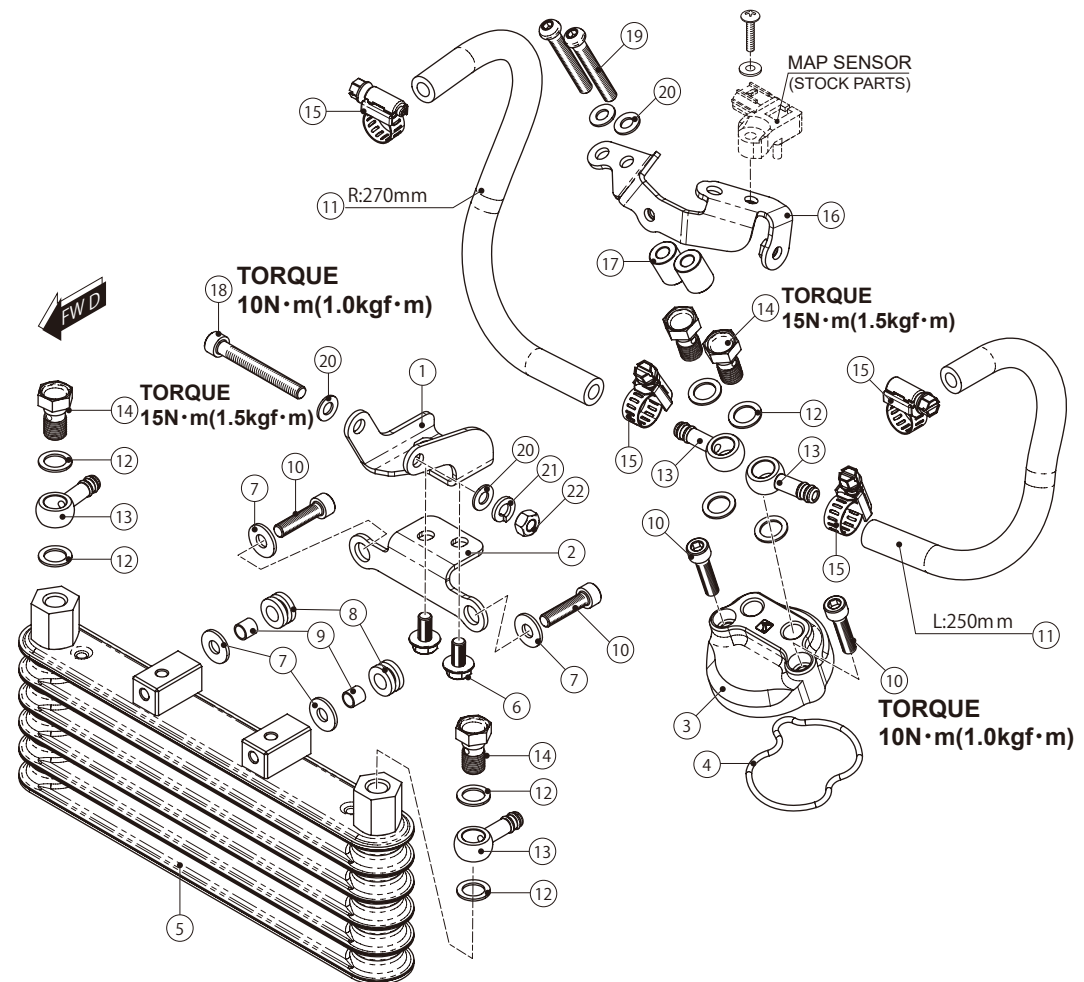
PACKING LIST

FIGURE	NAME	CODE	3C	5C
1	OIL COOLER STAY A	360-1320001	x1	x1
2	OIL COOLER STAY B	360-1320002	x1	x1
3	TAPPET HOLE COVER SILVER	360-1452001SL	x1	x1
4	GASKET TAPPET HOLE COVER	310-1452001	x1	x1
5	OIL COOLER (3ROW CONDENSER) (5ROW CONDENSER)	360-0500100 360-0500200	x1 -	- x1
6	FLANGE HEXAGON BOLT M6x12	062-0561012	x3	x3
7	FLAT WASHER 6.5x16x1.6mm	090-0907006	x4	x4
8	GROMMET 7.5x9x14x7T	752-9999099	x2	x2
9	GROMMET COLLAR 6.2x7.5xL7	093-0900003	x2	x2
10	CAP BOLT M6x25	060-0500025	x4	x4
11	OIL HOSE 600mm	991-0000060	x1	x1
12	ALUMINUM SEALING WASHER 10mm	771-0500999	x8	x8
13	UNION NIPPLE (BLACK) M10/6mm HOSE	990-0900901	x4	x4
14	ALUMINUM BANJO BOLT (RED) M10xP1.25	771-0900900	x4	x4
15	HOSE BAND Φ 8 ~ 12	995-0500012	x4	x4
16	STAY THROTTLE BODY COVER	360-1320003	x1	x1
17	ALUMINUM SPACER COLLAR 6.2x13xL15mm	093-9000041	x2	x2
18	CAP BOLT M6x50	060-0500050A	x1	x1
19	BUTTON CAP BOLT M6x40	060-0550040	x2	x2
20	FLAT WASHER 6x13x1.0mm	090-0900006	x4	x4
21	SPRING WASHER 6mm	091-0500006	x1	x1
22	NUT 6mm	001-0500006	x1	x1
23	ALIGNMENT PATTERN PAPER (FOR MACHINING) *Refer to the instruction.	-	x1	x1

※Basically, reuse genuine parts if it is unattached.

If there is a hard degradation like a blem, fatigue and wear etc on the reuse parts, please change to new ones.

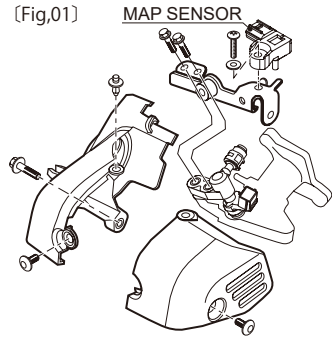
※Refer to the No,2 for how to install.



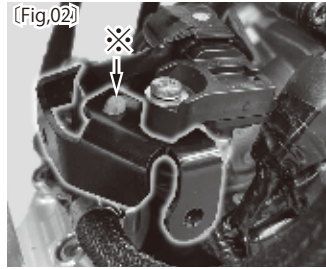
SUPER OIL COOLER KIT (3/5 ROW) UP type No,2/3		
CODE	(3 ROW) 360-1320100	(5 ROW) 360-1320200
APPLICATION	DAX125 (JB04)	

INSTALLING / REMOVING THROTTLE BODY COVER AND SURROUNDING PARTS

- 1-1 Remove throttle body cover / stock stay from manifold (inlet pipe).
- ※ Reuse throttle body cover, intake pressure (MAP) sensor and harness clip.



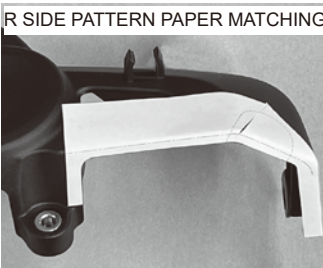
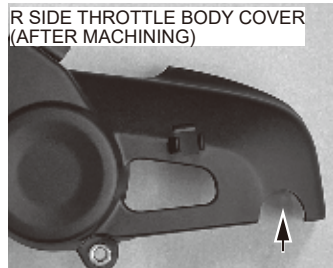
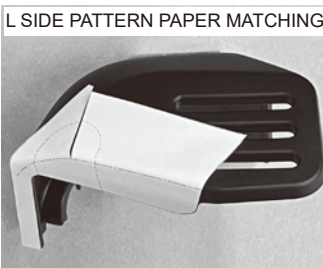
- 1-2 Install intake pressure (MAP) sensor and harness clip to attached throttle body stay [Fig.2].
- ※ (MAP) sensor harness clip installing direction is different from stock.



- 2-1 After machining throttle body cover, install to attached stay with stock bolts as same as stock stay. [Fig.01 / 02] **TORQUE : 5N·m (0.5kgf·m)**

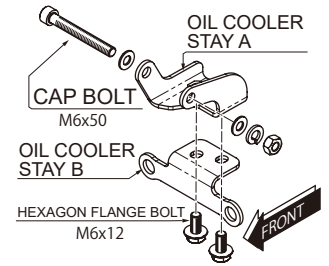
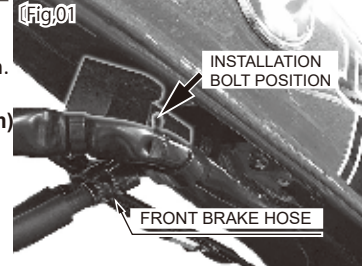
MACHINING THROTTLE BODY COVER

- 2-2 To avoid interrupting oil hose, machining stock cover (L / R) by using attached pattern paper.
- ※ Pattern paper is just a reference. It might interrupt depending on hose routing.



INSTALLING OIL COOLER STAY

- 2-3 Install condenser stay A with attached bolt to front brake hose stay installation position. [Fig.1]
- TORQUE : 10N·m (1.0kgf·m)**



INSTALLING OIL COOLER

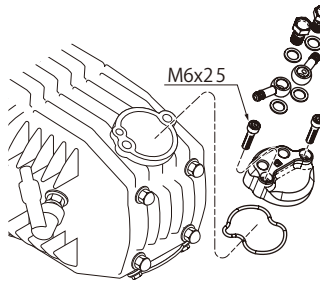
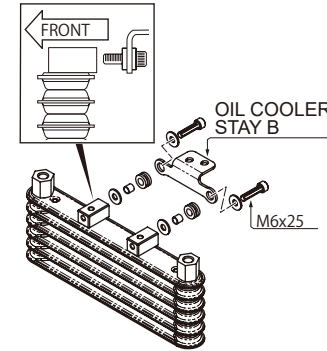
- 3-1 Change the IN side valve adjust hole to oil line (take out) cap.
- TORQUE : 10N·m (1.0kgf·m)**

Install attached union nipple / bolt, aluminum washer temporarily.

- ※ If there is a hard degradation like a blem, fatigue and wear etc on the reuse parts, please change to new ones.

- ※ Tighten bolt and nut following the written tightening torque.

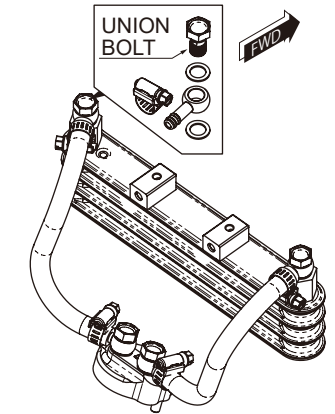
- 3-2 Refer to the parts list, install condenser and route oil cooler hose.
- TORQUE : 10N·m (1.0kgf·m)**



- 3-3 Once decide where to install, cut the oil hose proper length and connect to the parts oil take out position. Route the oil hose not to touch muffler and engine.

BANJO BOLT TORQUE : 15N·m (1.5kgf·m)

Add engine oil (standard amount + 75~100cc) for oil cooler capacity.



ATTENTION!

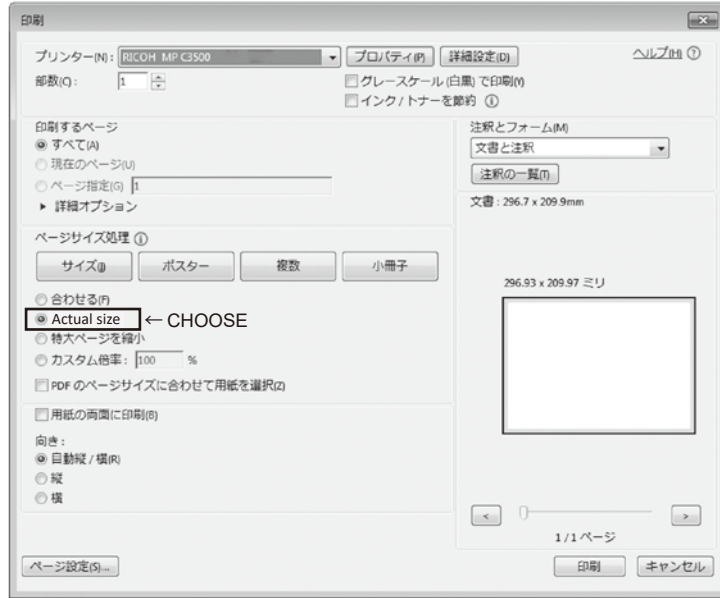
- ※ Do not rev quickly when starting engine. Keep idling before oil goes all inside the cylinder head lubrication.

SUPER OIL COOLER KIT (3/5 ROW) UP type No.3/3

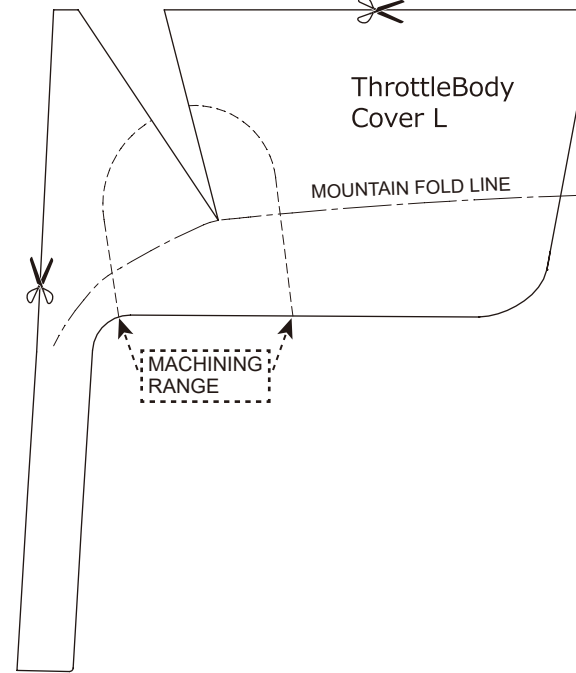
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APPLICATION	DAX125 (JB04)	

IMPORTANT! PATTERN PAPER PRINT SETTING

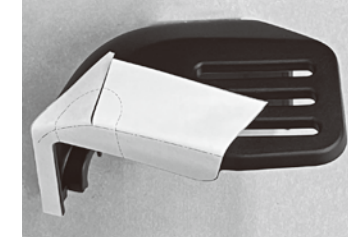
In case of print out instruction sheet (pattern paper) by yourself, please choose "actual size" (refer to the below) to print setting size option. Other than "actual size" will print smaller, it may cause of mis machining and unable to fix it. Be careful about it.
SOFTWARE : Adobe Acrobat Reader DC



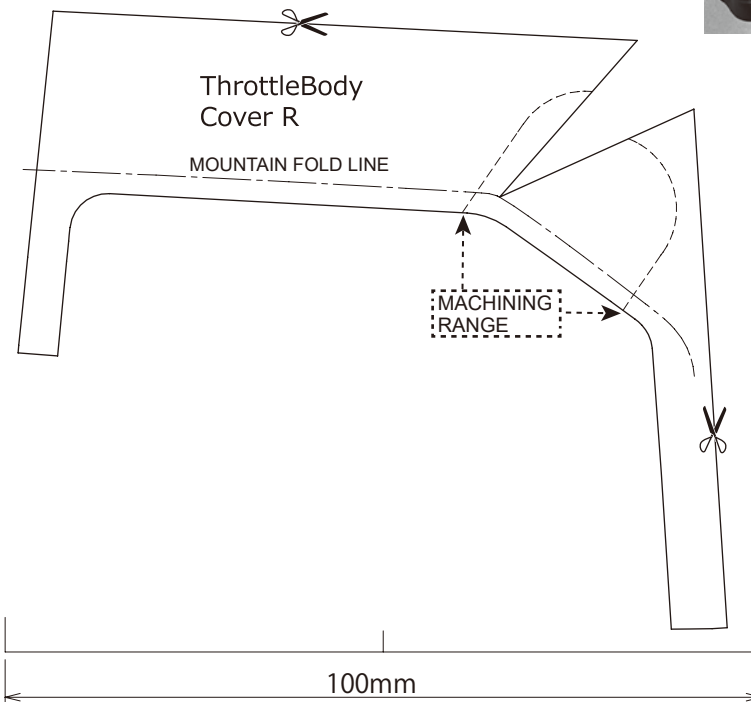
▼ THROTTLE BODY COVER L PATTERN PAPER



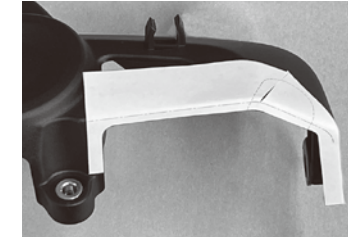
L SIDE PATTERN PAPER MATCHING



▼ THROTTLE BODY COVER R PATTERN PAPER



R SIDE PATTERN PAPER MATCHING



230706 M-T



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